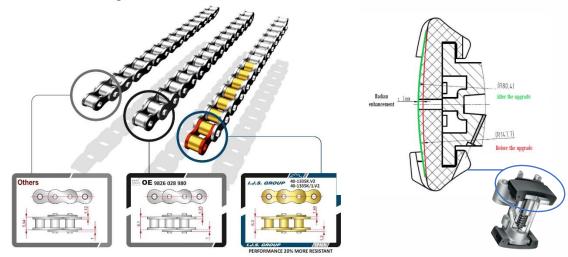






IMPORTANT TO READ BEFORE INSTALLING THE KIT

To cope with the problems of the 1.5 BlueHDi diesel engine, developed by PSA, and to avoid possible breakage of the timing chain Kit, IJS GROUP has reinforced the chain and modified the design of the tensioner.



Chain kits 40-1335K. V2 and 40-1335K/1.V2 are only recommended for 1.5 BlueHDi diesel engines showing no signs of premature wear.

Signs of premature wear can be:

- Excessive camshaft rubbing on the inside of the cylinder head cover.
- Excessive camshaft rubs
- Excessive friction on the tensioner runners
- Blockage of oil passage orifices























In the event of premature wear of the chain kit, and depending on the damage found during the checks, workshops are recommended to install reference 40-1333 FULL KIT with an 8 mm chain instead of a 7 mm chain.



It is also recommended that excessive use of sealing putty is avoided, as it can clog the oil passage holes, leading to poor lubrication and the risk of tensioner and/or chain breakage.

To avoid premature wear and risk of chain breakage, it is recommended to always use the oils recommended by the manufacturers.

All vehicles manufactured on or after 31 December 2019 may be affected by this manufacturing defect until the end of January 2023:

- Citroën. C3 III, C3 Aircross, C4 III, C4 Cactus, C4 Spacetourer, C5 Aircross, Berlingo III, Berlingo III Van, Traveller y Jumpy.
- **DS.** DS 3 Crossback, DS 4 II y DS 7 Crossback.
- Opel. Corsa, Mokka, Crossland, Grandland, Combo, Combo Cargo, Zafira y Vivaro.
- Peugeot. 208 II, 2008 II, 308 II y III, 508 II, 3008 II, 5008 II, Rifter, Socio y Experto.
- Toyota. Proace City, Proace City Verso, Proace y Proace Verso.











